# ACF FB INSTALLATION INSTRUCTIONS

#### STEP 1:

Excavate trench a maximum of 2" wide and 4" deep. The trench shall be hand-cleaned following excavation to remove bulky debris such as rocks, sticks, and soil clods from the trench. Drive hardwood posts, having minimum 1" x 2" cross-section dimensions and 58" long, into the ground. Drive post into ground a minimum of 26" depth. Post spacing must be no greater than 6 ft maximum.

#### STEP 2:

Layout **ACF FB** along proposed fence line next to anchor trench. Locate one end of the **ACF FB** and position near the initial post. Position **ACF FB** vertically along the initial post.

#### STEP 3:

For the initial post, place the end of **ACF FB** along the post height and rotate the post 360 degrees, maintaining tension on the fence system. Secure the fence to the post using heavy-duty wire staples (having 1/2 inch length and 1 inch width) at the two orange-colored band locations and at a location halfway between the two orange bands (minimum 3 attachment locations). Alternate staples may be used of a size and type as approved by the State DOT.

#### STEP 4:

Drive the initial post with the attached fence into the ground to 26" depth.

#### STEP 5:

Drive the interior posts of the fence system into the ground at least 26".

#### STEP 6:

Move to the next post while pulling **ACF FB** tightly. Position the **ACF FB** in front of the adjacent post in preparation for fastening the fence to the post. Secure the fence to the post using staples at the two orange-colored band locations and at a location halfway between the two orange bands (minimum 3 attachment locations) as instructed in Step 3.

#### **STEP 7:**

After the interior posts have been fastened to the **ACF FB**, secure the fence to the final post by pulling the final section of fencing taut, then rotating the post 360 degrees, maintaining tension on the fence system. Secure the fence to the post using staples at the two orange bands, and at a location between the bands as instructed in Step 3. Drive the final post into the ground to 26" depth.

#### STEP 8:

Place bottom 6 inches of fabric into the trench. Backfill trench (overfill) with soil placed around fabric. Compact soil backfill with mechanical equipment. Do not damage the fabric during compaction (damaged fabric shall be replaced).





## ACF FB INSTALLATION

### ACF FB DETAIL:



